

Product Specification

Title: P21_2013_01_Yellow Medium Scourer with A440		
No: 202022	Issue: 3	Effective Date: February 17, 2015
Supersedes: Issue 2		Used in (Plant/s): SANIFOAM, TURKEY
Category: Professional		Resource: Bozkurt, Ufuk
Reason for Change: product characteristics updated		Expires: until superseded
Material Master No.: 524201		

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HS – Code



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Production Method

Green Abrasive Fiber is laminated onto the foam by colorless glue and then it is cut into the desired dimensions.

Product Description

MEDIUM GREEN YELLOW SCOURER, ABRASIVE SIDE WITH GLITTER ON TOP is for general usage at the kitchen. It has a durable surface, soft touch and good water absorption. It is easy to rinse and washable up to 40 °C.

	
Medium green yellow scourer, top right side view	Medium green yellow scourer sponge, bottom left side view

Any modifications to materials, equipment or processes need to be reported to FHCS before any changes can be made

Product Composition

	Starting Material (Spec ID)	Name	Unit	Amount	Unit	Amount
(c)	102168	22 kg/m3 yellow polyether foam	g	4,31	%	36,5
	202419	A440 Green Abrasive	g	6,27	%	53,1
(c)	103089	Glue PU resin	g	1,22	%	10,4

Product Properties

	Items	QA-Method	Unit	Target	Min	Max	Freq*
(c)	Length	Ruler	mm	140	137	143	3 pieces / hour
(c)	Width	Ruler	mm	70	68	72	3 pieces / hour
(c)	Height	Ruler	mm	25	23	27	3 pieces / hour

Signatures Approvers, Authorized Representatives electronically on file.

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	Items	QA-Method	Unit	Target	Min	Max	Freq*
(c+)	Angles between two sides	Goniometer	°	90	88	92	3 pieces / hour
(c+)	Orientation of the lines in the structure vs shorter side	Goniometer	°	90	88	92	3 pieces / hour
(c+)	Formaldehyde content	acc. to specification 400052	class	1		2	***
(c)	Lamination stability	Washing test **	good/bad	No delamination of abrasive detectable after 1 washing cycle at 60°C in standard washing machine using household detergent, e.g. Persil			32 piece/batch
(c)	Lamination stability	Sanifoam Internal Mixer Test Method	good/ bad	No delamination of foam and abrasive after mixing at 140 rpm for 1 h in 5 l water including 10 g detergent.			***

- * Frequency applies to the online checks during the production
- ** See Spec ID:800215 for the instruction of washing test
- *** No regular production check

Traceability

- (c) Batch Code Format : date / time / machine name (example ; 17.12.2014 10:15 MP8)

Storage Requirements

Temperature:	below 60°C
Storage conditions:	clean and dry
Shelf life:	max 1 years, after that time a re-control is needed

Consumer Risk Potential / Product Safety

The supplier guarantees that the material does not contain PVC, heavy metals, radioactive materials/substances, Azo dyes or any harmful substances/agents/additives that are in conflict with Regulation EU/10/2011.

This product complies with FA Class III as defined in FHP Master Specification 400052.