


**Spec code:** LFM-097NA-S-5AZ  
**Product name:** Sempermed® Derma PF  
**Date of issue:** May 2020

**Natural rubber- latex – gloves**, natural colour, micro-rough, rolled rim, 8 sizes.  
 Intended use: Glove is suitable for all medical sterile applications.  
 EXP - Storage: 3 years (storage conditions see page 2 ). Single use.

**Production:**

Following EU-directive EEC 93/42 as amended by 2007/47/EC, EN ISO 13 485 and EN 556 for sterile products,

In compliance with GMP rules (Good Manufacturing Practice).  0123 Class IIa.  
 Personal Protective Equipment according to Regulation (EU) 2016/425, CE Category III

**Gloves:** In accordance with EN 455 -1/2/3/4, EN ISO 374-1:2016, EN 374-2:2014, EN 16523-1:2015, EN 374-4:2013, ISO 374-5:2016, EN 420:2003+A1:2009, EN 421:2010, ASTM F 1671.

Produced with Dithiocarbamat-types. No Thiuram and Mercapto-accelerators.  
 Compound description can be issued on request.

Marking : Size stamped in black on cuff.

Measurements: according to ASTM D 3577, ISO 10282 and EN 455/2.

Fit: Fully anatomical shaped with curved fingers and rolled rim.

**Physical and Chemical Properties :** EN 455/2 and EN 455/3 and EN 455/4

During shelf life and after challenge testing according to EN 455/2

Before and after ageing according to ISO 10282

Length according to glove size, see attachment: min 260 mm

Wall thickness double: see attachment for dimensions / glove measurements

**Surface/Donning Support:**

Micro rough surface. Following EN 455/3 free of TALCUM (Magnesium silicate).

Powderfree (according ASTM 6124 and EN 455/3).

Synthetic inner layer to ensure donning and change of gloves without powder.

Compound description available on request.

**Radiation-Sterilization:** Acc. to ISO 11 137 with min. 25 kGy ( 2,5 Mrad SAL 10<sup>-6</sup>)

Indicator-dot on dispenser box and transport carton: Change of colour from yellow to violet-brown.

Placed on pallet: colour-change of indicator dot from yellow to red after sterilisation.

**Sampling Inspection:**

Acc. to DIN ISO 2859/1: Pinholes AQL 0,65 G-I / Major defects AQL 2,5 S-2 / Minor defects AQL 4 S-2.

Minimum requirement following EN 455/1 and ASTM D 3577: AQL 1,5

Major defects are non-conformities which prevent correct or intended use of the product.

Minor defects are non-conformities of low degree of concern, which do not prevent correct or intended use of gloves.

**Supervision of Product and Design:**

**In house:** internal control in chemical, physical and microbiological laboratories.

Bio-compatibility following ISO 10 993 and EN 455/3. Risk analysis done following ISO 14 971.

**External:** Validation by Eurofins Germany, Endotoxins monitored by specialised laboratory, Cooperation with institutes specialised in chemical analysis following EN 455/3. Audited by TÜV according ISO 9001, ISO 13 485 and EU-directive EEC 93/42 as amended by 2007/47/EC, inspected by FDA.

## Storage of Medical Gloves and Natural Latex Rubber-products

Transportcartons and Dispenser must be stored under conditions described in the following standards - covering the identical subject.

Peel pouches have to be stored in dispenser boxes until using.

**ISO 2230 „Vulcanised rubber - guide to storage“  
DIN 7716 "Rubber Products - Requirement for storage, Cleaning and Maintenance"**

Store latex gloves in a cool, dry environment and free of dust. Avoid extreme air circulation. Low temperature is not deleterious, but gloves may become stiffer. Moist conditions (condensation) for packages should be avoided. Higher temperatures may lead to accelerated aging, stickiness and discoloration.

Sources of heat in storage rooms should be so arranged that overheating is precluded (Temperature not higher than **30°C**). Protection from direct sunlight and strong artificial light with a high ultraviolet content has to be assured. Packages should be protected from circulating air (extreme change of temperature) by wrapping or other suitable means.

Unless the articles are packed, it is advisable to cover any window of storage rooms with a red or orange (no blue!) coating or screen. As ozone is particularly deleterious, storage rooms should not contain any equipment that is capable of generating ozone, such as fluorescent or mercury vapour lamps, photocopier, or high voltage equipment which may give rise to electric sparks or discharges.

Do not clean gloves with oxidizing (bleaching) cleaning additives! Avoid contact of gloves made of Natural- and Synthetic Latex with Copper containing base metals. It may lead to discolouration and aging.

**Protect gloves from heat, light and ozone !**

## **Packaging of sempermed Derma PF, 50 pairs sterile in foil:**

Marking and users instructions according to EN 455/3, EN 1041 and ISO 15223-1.  
All packaging material is free of PVC, material is suitable for recycling.

Peel pack with lashes for easy handling min 270 x 150 mm, is optimized for Radiation-Sterilization:

1 pair with folded cuffs in folded bag protected against microbiological contamination.  
Tightness: Statistically checked according to ISO 11607-1.

Dispenser box with pull-out opening 272 x 152 x 220 mm: **50 pairs**

Transport carton: 478 x 283 x 450 mm: 6 x 50 = **300 pairs**

Pallet: 100 x 120 cm: 36 x 300 = **10 800 pairs**

### **Warning following EN 455/3:**

#### **Caution:**

**Product contains natural rubber latex which can cause allergic reactions including anaphylactic responses.**

### **Vigilance and Reporting system of MDD:**

Meeting the requirements of the MDD 93/42/ECC, FDA and various national regulations, Sempermed as the (legal) manufacturer has to ensure that all information which is indicating possible harm to users and/or patients related to Sempermed products is evaluated immediately (without undue delay) in order to take actions preventing any risk.

Therefore we would like you to confirm that you will immediately (without undue delay) forward any product safety related information (e.g. complaints, incidents, wrong or misleading product- and / or user- information, recurring quality deviations etc.) and corresponding samples to the Sempermed complaints handling department (+43 2630 310 Phone 0 - Fax 479 or [sempermed.complaints@semperitgroup.com](mailto:sempermed.complaints@semperitgroup.com)). Based on the information provided, Sempermed has to decide about any risk related to the product and whether a notification to the local medical device authorities might be necessary.

In case Sempermed decides in close cooperation with our distribution partners that we have to take action (e.g. through FSCA, Field Safety Corrective Actions or FSN, Field Safety Notices such as additional user information, manuals, recall activities etc.) we ask you to provide full support in order to get access to samples and other mandatory information or to carry these indispensable FSCAs out properly and in full compliance with the applicable national regulations and laws.

All quoted standard references refer to the latest version.

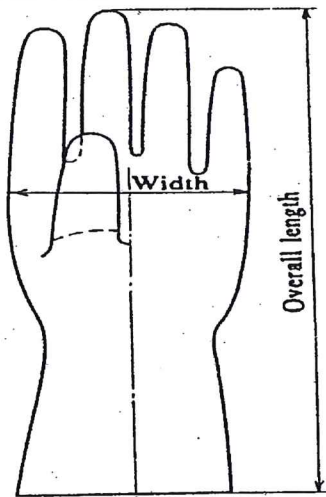


## Handschuhmaße / Dimensions / Glove measurements

### Produktgruppe / Product group - Medizinische Handschuhe / Medical gloves

**Derma PF** – anatomisch puderfrei beschichtet Rollrand / powderfree coated rolled rim

Größe - Size Norm - Standard	Zeige-Index-finger Länge - Length in mm	Handbreite Palm-Width in mm	Gesamtlänge - Total length Minimum in mm
<b>5 ½ Sempermed</b>	<b>60 ±4</b>	<b>72 ± 4</b>	<b>260</b>
EN 455-2		72 ± 4	250
ISO/DIS 10282		72 ± 4	250
ASTM D 3577		70 ± 6	245
<b>6 Sempermed</b>	<b>61 ±4</b>	<b>77 ± 5</b>	<b>260</b>
EN 455-2		77 ± 5	260
ISO/DIS 10282		77 ± 5	260
ASTM 3577		76 ± 6	265
<b>6 ½ Sempermed</b>	<b>64 ± 4</b>	<b>83 ± 5</b>	<b>260</b>
EN 455-2		83 ± 5	260
ISO/DIS 10282		83 ± 5	260
ASTM 3577		83 ± 6	265
<b>7 Sempermed</b>	<b>67 ± 4</b>	<b>89 ± 5</b>	<b>270</b>
EN 455-2		89 ± 5	270
ISO/DIS 10282		89 ± 5	270
ASTM 3577		89 ± 6	265
<b>7 ½ Sempermed</b>	<b>70 ±5</b>	<b>95 ± 5</b>	<b>270</b>
EN 455-2		95 ± 5	270
ISO/DIS 10282		95 ± 5	270
ASTM 3577		95 ± 6	265
<b>8 Sempermed</b>	<b>75 ± 5</b>	<b>102 ± 6</b>	<b>270</b>
EN 455-2		102 ± 6	270
ISO/DIS 10282		102 ± 6	270
ASTM 3577		102 ± 6	265
<b>8 ½ Sempermed</b>	<b>78 ± 5</b>	<b>108 ± 6</b>	<b>280</b>
EN 455-2		108 ± 6	280
ISO/DIS 10282		108 ± 6	280
ASTM 3577		108 ± 6	265
<b>9 Sempermed</b>	<b>82 ± 5</b>	<b>114 ± 6</b>	<b>280</b>
EN 455-2		114 ± 6	280
ISO/DIS 10282		114 ± 6	280
ASTM 3577		114 ± 6	265



**Doppelte Wanddicke - Double Wall-thickness**

Finger: max. 0,54 mm  
Hand/Palm: 0,37+/-0,04 mm  
Schaft / Cuff: min. 0,29 mm

ASTM D 3577 and ISO 10282

Anforderung für Wanddicke min 0,1 mm  
Requirement for single wall-thickness min 0,1 mm

EN 455-2:

Die Wandstärke ist nicht in der EN 455-2 spezifiziert  
Wall-thickness is not specified in EN 455-2

Methods / Messmethoden:

EN 455-2, ISO 4648

Für Handumfang die Breite doppelt nehmen

For round distance multiply single distance by two


Wanddickenwerte, Handbreiten Median aus 13

Wall thickness, palm-width values Median out of 13

Established (PM):

Reviewed (HoP):

Approved (HoQM/RA):

  
R. Fleck

  
E. Brandstätter

  
M. Wachtel